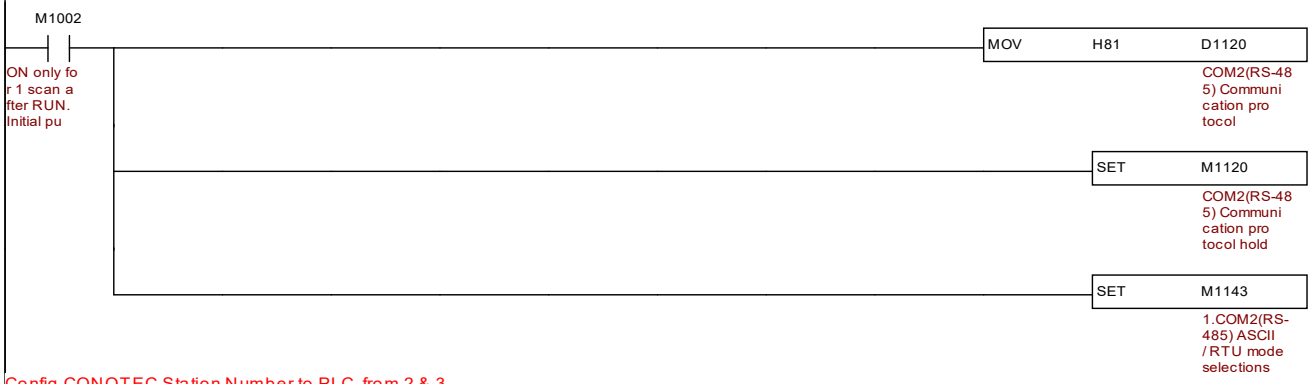
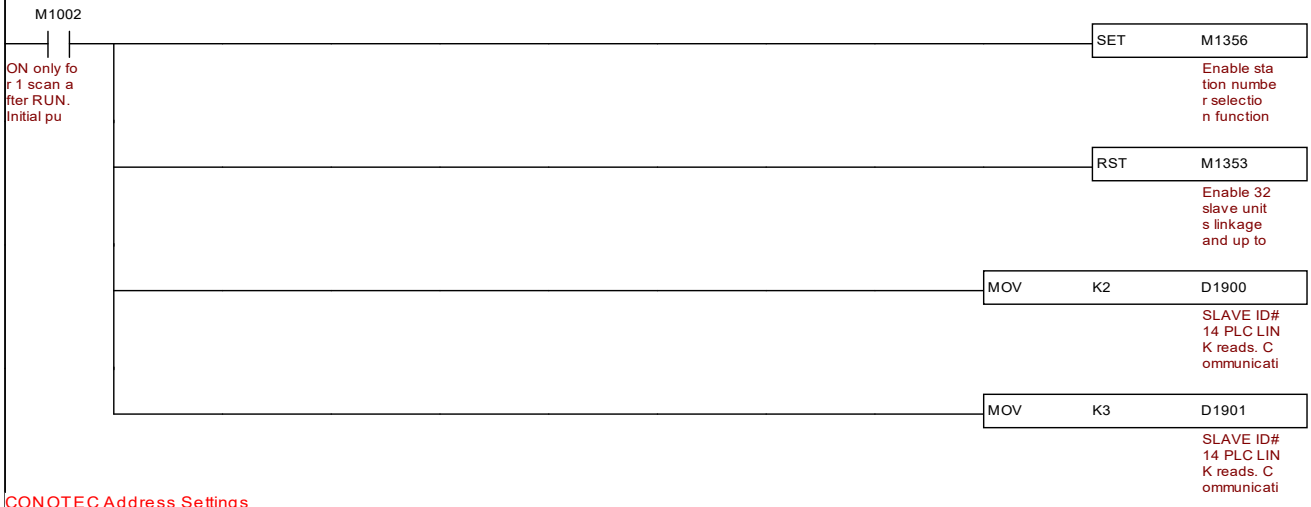
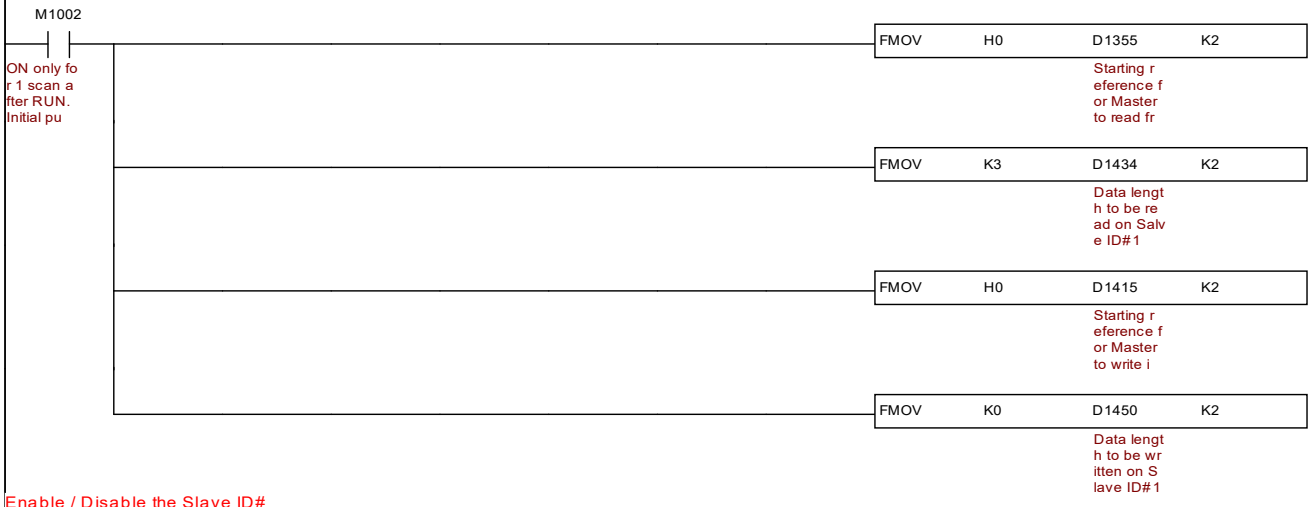
Config PLC Com2 as Modbus-RTU,9600,8,N,1



Config CONOTEC Station Number to PLC, from 2 & 3



CONOTEC Address Settings
Read from Address 300001 (Temp, Hum, sensor open error) , Length = 3
CONOTEC_1(Temp, Hum, Sensor Error) = D1480~1482
CONOTEC_2(Temp, Hum, Sensor Error) = D1512~1514



Enable / Disable the Slave ID#
for example, if M1360 = OFF, ID 1 is Disabled




SET M1360
Slave ID#1 status on PLC Link network
SET M1361
Slave ID#2 status on PLC Link network
Start Modbus Link
For Monitoring
M1392= Error Flag for ID 1(ON = Error, OFF = Normal)
56
M1002
ON only fo r 1 scan a fter RUN. Initial pu
SET M1351
Enable aut o mode on PLC Link
SET M1350
Enable the function of PLC Lin k
59
END